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始于心，终于心 www.horrol.com

专业电子生产设备制造商 / Professional electronic production equipment manufacturer

**NG/OK收板机**

**NG/OK Loader**

此设备应用于SMT生产线电路板的好坏板收板操作

This equipment is applied to the board closing operation of circuit board in SMT production line

1、PLC集成控制系统2、控制面板为LED真彩触摸屏3、步距可分为四种：10、20、30、40mm4、可放置两个料架，实现自动换框操作5、具有防卡板特殊感应系统，拥有I/O信息故障检测6、方向可选择从左往右或从右往左

****1. PLC integrated control system2. The control panel is led real color touch screen3. There are four steps: 10, 20, 30 and 40mm4. Two material racks can be placed to realize automatic frame changing operation5. With special sensing system of anti card board and I / O information fault detection6. Direction can be selected from left to right or right to left



**全自动下板机技术规格参数 / Technical specifications of automatic loader**

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| 设备型号Equipment model | HR-NGOK-250D |
| 控制模块Control module | PLC工控 |
| 外形尺寸Boundary dimension | 1500x1500x1300mm |
| 上框时间Top frame time | 约6秒About 6 seconds |
| 料箱更换时间Change time of material box | 约20秒About 20 seconds |
| 电源及负荷Power supply and load | 220v/0.3kw |
| 气压及流量Air pressure and flow | 4-6bar，≤10升/分钟up to 10 L / min |
| 传送高度Transfer height | 900±20毫米900 ± 20 mm |
| 传送方向Direction of transmission | 左-右/右-左Left to right or right to left |
| 电路板厚度Board thickness | ≥0.4毫米≥ 0.4mm |
| 步距选择Step selection | 1~4（10毫米步距）1-4 (10 mm steps) |
| 感应器品牌Sensor | 光电感应Photoelectric induction |
| 料框尺寸Frame size | 355x320x563mm |
| 故障检测Fault detection | I/O信号检测I / O signal detection |
| 设备重量Equipment weight | 150kg |
| PCB尺寸（长x宽）PCB size (LxW) | （50~50）x（350x250）mm |
| 配备料箱数量Number of bins equipped | 1pcs |

上述产品由广东海森堡科技有限公司及广东合瑞科技有限公司设计、生产